

Evidence of performance

Airborne sound insulation of building elements

Test Report
No. 13-001521-PR01
(PB 4-H01-04-en-01)

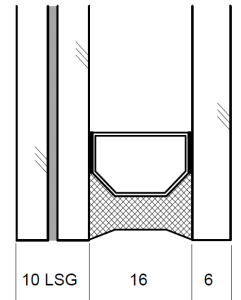


Client **SAINT-GOBAIN POLSKA Sp.Z.o.o.**
ODDZIAL GLASSOLUTIONS
ul. Kolejowa 1
32-312 Jaroszewiec
Poland

Basis
EN ISO 10140-1 : 2010
+A1:2012
EN ISO 10140-2 : 2010
EN ISO 717-1 : 1996+A1:2006
13-001521-PR01 (PB 4-H01-04-de-01) dated 26th of June 2013.

Product	Insulating glass unit
Designation	SGG Climaplus Acoustic
External dimension (W x H)	1230 mm x 1480 mm
Configuration	55.2 LSG/16/6
Gas filling	Argon
Area related mass	40.6 kg/m ²
Specials	-/-

Representation



Instructions for use

This test report serves to demonstrate the airborne sound insulation of a building element.
Applicable for Germany
 R_w corresponds to $R_{w,F}$ for DIN 4109 Annex 1 table 40

Weighted sound reduction index R_w
Spectrum adaptation terms C and C_{tr}



$$R_w (C; C_{tr}) = 41 (-1; -5) \text{ dB}$$

Validity

The data and results given relate solely to the tested and described specimen.
Testing the sound insulation does not allow any statement to be made on further characteristics of the present construction regarding performance and quality.

ift Rosenheim
03.07.2013

Dr. Joachim Hessinger, Dipl.-Phys.
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Operating Testing Officer
Building Acoustics

Notes on publication

The ift Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies. The cover sheet can be used as abstract.

Contents

The test report contains a total of 7 pages:

- 1 Object
 - 2 Procedure
 - 3 Detailed results
 - 4 Instructions for use
- Data sheet (1 page)

Airborne sound insulation of building elements

Test Report 13-001521-PR01 (PB 4-H01-04-en-01) dated 03.07.2013

Client **SAINT-GOBAIN POLSKA Sp.z.o.o.**
ODDZIAŁ GLASSOLUTIONS, 32-312 Jaroszewiec (Poland)**1 Object****1.1 Description of test specimen (All dimensions in mm)**

Component	Insulating glass unit
Product designation	SGG Climaplust Acoustic
External dimension (W x H)	1230 mm x 1480 mm
Visible Size (W x H)	1200 mm x 1450 mm
Total Thickness	
On the edge	32.7 mm
In the middle of pane	33.7 mm
Area related mass kg/m ²	40.6 kg/m ²
Configuration	55.2 LSG/16/6
Construction of laminated glass	5 mm Float – 0,76 mm Film – 5 mm Float
Type / Manufacturer of interlayer	Stadip-Folie, acc. to manufacturer
Pane temperature in °C	25°C
Spacer	
Material	Aluminium
Manufacturer	Alu-Pro
Edge seals	Two planes, total width 10-11 mm
external Type	4050/4051, 0421283, 0522613-11
Manufacturer	FENZI
internal Type	4068-F
Manufacturer	FENZI
Edge cover	Edge cover 4-5 mm
Gas filling in cavity	acc. to Analysis at ift
Type of gas	Argon
Volume in %	96 %

The description is based on inspection of the test specimen at **ift** Laboratory for Building Acoustics. Article designations / numbers as well as material specifications were given by the client.

1.2 Mounting in test rig

Test rig	Window test rig with suppressed flanking transmission acc. to EN ISO 10140-5: 2010; the test rig includes a 5 cm continuous acoustic break which is sealed in the test opening with elastic sealant.
Mounting of test specimen	Test specimen mounted by ift Laboratory for Building Acoustics.
Mounting conditions	The unit was fitted at a distance of 5 mm into a wooden frame of 25 mm x 25 mm cross section. The cavity between test rig

**Airborne sound insulation of building elements**

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	and glazing beads was completely filled with plastic sealant type Perennator 2001 S grey.
Mounting position	according to EN ISO 10140-1:2010+A1:2012 Annex D
Preparation	Storage of the glazing one day before testing in the test rig for conditioning.

2 Procedure**2.1 Sampling**

Sampling	The samples were selected by the client
Quantity	1
Manufacturer	SAINT-GOBAIN POLSKA Sp.Z.o.o.
Date of manufacture / date of sampling	6th of June 2013
Responsible for sampling	Mrs. Seweryn, Anna
Delivery at ift	11th of June 2013 by the client via forwarding agency
ift registration number	34866/4

2.2 Process**Basis**

EN ISO 10140-1:2010 + A1 : 2012 Acoustics; Laboratory measurement of sound insulation of building elements - Part 1: Application rules for specific products (ISO 10140-1:2010+Amd.1:2012)

EN ISO 10140-2:2010 Acoustics; Laboratory measurement of sound insulation of building elements - Part 2: Measurement of airborne sound insulation (ISO 10140-2:2010)

EN ISO 717-1: 1996 + A1:2006 Acoustics; Rating of sound insulation in buildings and of building elements - Part 1: Airborne sound insulation

Corresponds to the national German standard:

DIN EN ISO 10140-1:2012-05, DIN EN ISO 10140-2:2010-12 and DIN EN ISO 717-1 : 2006-11

Procedure and scope of measurement are in conformity with the principles of the Working Group of sound insulation testing bodies approved by the national building supervisory authorities in cooperation with the standardization committee NA 005-55-75-AA (subcommittee UA 1 - DIN 4109).

Boundary conditions As required in the standard.

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Deviation	Due to weather conditions the room temperature in the testing laboratory was 25°C and thus above the specified maximum temperature of 23°C.
Test noise	Pink noise
Measuring filter	One-third-octave band filter
Measurement limits	
Low frequencies	The dimensions of the receiving room full fills the recommended size for testing in the frequency range from 50 Hz to 80 Hz as per EN ISO 10140-4:2010 Annex A (informative). A moving loudspeaker was used.
Background noise level	The background noise level in the receiving room was determined during measurement and the receiving room level L_2 corrected by calculation as per EN 10140-4: 2010 Clause 4.3.
Maximum sound insulation	The Maximum sound insulation of the test set-up was at least 15 dB higher than the measured sound reduction index of the test specimen. Not corrected by calculation.
Measurement of reverberation time	arithmetical mean: two measurements each of 2 loudspeaker and 3 microphone positions (total of 12 independent measurements).
Measurement equation A	$A = 0,16 \cdot \frac{V}{T} \text{ m}^2$
Measurement of sound level difference	Minimum of 2 loudspeaker positions and rotating microphones.
Measurement equation R	$R = L_1 - L_2 + 10 \cdot \lg \frac{S}{A} \text{ in dB}$

KEY

A	Equivalent absorption area in m^2
L_1	Sound pressure level source room in dB
L_2	Sound pressure level receiving room in dB
R	Sound reduction index in dB
T	Reverberation time in s
V	Volume of receiving room in m^3
S	Testing area of the specimen in m^2

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ODDZIAŁ GLASSOLUTIONS, 32-312 Jaroszewiec (Poland)**2.3 Test equipment**

Device	Type	Manufacturer
Integrating sound meter	TypeNortronic 840	Norsonic-Tippkemper
Microphone preamplifiers	Type1201	Norsonic-Tippkemper
Microphone unit	Type1220	Norsonic-Tippkemper
Calibrator	Type1251	Norsonic-Tippkemper
Dodecahedron loudspeakers	Type229, 96 Ohm	Norsonic-Tippkemper
Amplifier	Type235, 100 W	Norsonic-Tippkemper
Rotating microphone boom	Type231-N-360	Norsonic-Tippkemper

The **ift** Laboratory for Building Acoustics participates in comparative measurements at the Physikalisch-Technische Bundesanstalt (PTB) in Braunschweig every three years, the last one was in April 2010. The sound level meter used, Series No. 17848, was calibrated by the Dortmund Eichamt (calibration agency) on 19 January 2012. The calibration is valid until 31 December 2014.

2.4 Testing

Date 17th of June 2013
Operating Testing Officer Till Stübben

3 Detailed results

The values of the measured sound reduction index of the tested Insulating glass unit are plotted as a function of frequency in the annexed data sheet and tabled.

As per EN ISO 717-1 the weighted sound reduction index R_w and the spectrum adaptation terms C and C_{tr} for the frequency range 100 Hz to 3150 Hz obtained by calculation are as follows:

$$R_w (C;C_{tr}) = 41 (-1;-5) \text{ dB}$$

According to EN ISO 717-1 the following additional spectrum adaptation terms are obtained

$$\begin{array}{lll}
 C_{50-3150} = -1 \text{ dB} & C_{100-5000} = 0 \text{ dB} & C_{50-5000} = 0 \text{ dB} \\
 C_{tr,50-3150} = -5 \text{ dB} & C_{tr,100-5000} = -5 \text{ dB} & C_{tr,50-5000} = -5 \text{ dB}
 \end{array}$$

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4 Instructions for use

4.1 Test value

Basis

DIN 4109:1989-11 Sound insulation in buildings, requirements and verifications

Basis

DIN 4109 Bb1/A1:2003-09 Sound insulation in buildings, examples and calculation methods correction A1

For verification of sound insulation according to DIN 4109, Annex 1 : A1:2003-09, table 40a the weighted sound reduction index R_w corresponds to the test value $R_{w,P, GLASS}$

$$R_{w,P, GLASS} = 41 \text{ dB}$$

4.2 Laminated glass

The sound reduction of laminated glass depends on the temperature of the environment. If the temperature is lower than the test temperature the sound reduction index may be reduced.

4.3 Test standards

The standard series EN ISO 10140:2010 supersedes those, until the respective date, applicable parts of the standards series EN ISO 140 which describe laboratory tests. According to the two standard series, the test methods are identical.

ift Rosenheim
Laboratory for Building Acoustics
03.07.2013

Sound reduction index according to ISO 10140 - 2

Laboratory measurements of airborne sound insulation of building elements



Client: **SAINT-GOBAIN POLSKA Sp.Z.o.o.**
ODDZIAL GLASSOLUTIONS, 32-312 Jaroszewiec (Poland)

Product designation SGG Climaplus Acoustic

Design of test specimen

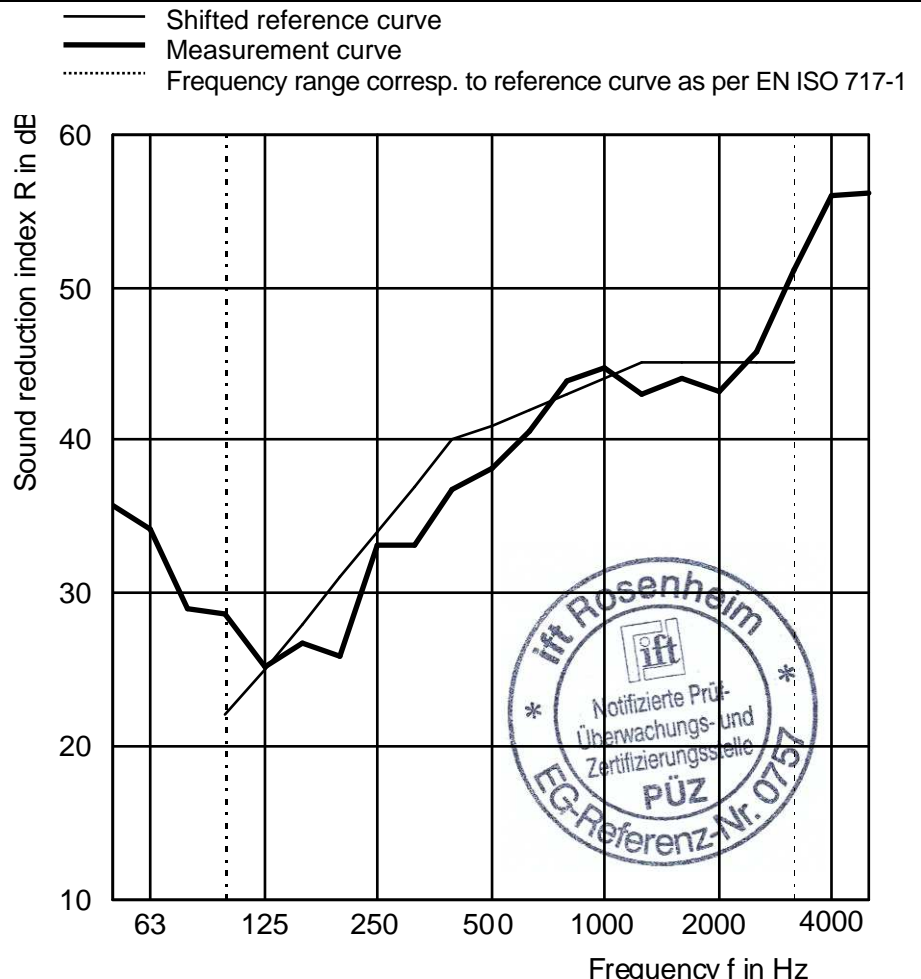
Insulating glass unit
 External dimension 1230 mm x 1480 mm
 Pane configuration 55.2 LSG/16/6
 Filling in cavity Argon
 Area related mass 40.6 kg/m²
 Pane temperature in 25°C

Test date 17th of June 2013
 Test surface S 1.25 m x 1.50 m = 1.88 m²
 Test rig as per EN ISO 10140-5
 Partition wall Double-leaf concrete wall
 Test noise pink noise
 Volumes of test rooms V_S = 109.9 m³
 V_E = 101.3 m³

Maximum sound reduction index
 R_{w,max} = 62 dB (related to test surface)

Mounting conditions
 Glass mounted in test opening and held on both sides by glazing beads (25 mm x 25 mm); glass edge sealed on both sides with plastic sealant
 Climate in test rooms 25 °C / 60 % RF
 Static air pressure 966 hPa

f in Hz	R in dB
50	35.8
63	34.2
80	29.0
100	28.7
125	25.1
160	26.7
200	25.8
250	33.1
315	33.1
400	36.7
500	38.2
630	40.6
800	43.8
1000	44.7
1250	43.0
1600	44.1
2000	43.1
2500	45.8
3150	51.2
4000	56.0
5000	56.2



Rating according to EN ISO 717-1 (in third octave bands):

R_w (C;C_{tr}) = 41 (-1;-5) dB C₅₀₋₃₁₅₀ = -1 dB; C₁₀₀₋₅₀₀₀ = 0 dB; C₅₀₋₅₀₀₀ = 0 dB
 C_{tr,50-3150} = -5 dB; C_{tr,100-5000} = -5 dB; C_{tr,50-5000} = -5 dB

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ift Rosenheim
 Laboratory for Building Acoustics
 3. Juli 2013

Dipl. Ing. (FH) Till Stübgen
 Operating Testing Officer